

## HARDENER MH-500

## **Description:**

Hardener MH-500 is the salts of polycarboxylic acid with Cyclic amidine. It is applied in the formulations of epoxy or Hybrid base powder coatings for matt or semi-matt gloss with very good flow and properties.

## Information:

Chemical name:	Pyromellitic acid di (2-phenyl-2-imidazoline) (1:1) salt
Alternative chemical Name:	4,5-Dihydro-2-phenyl-1H-imidazole
	-1,2,4,5-benzenetetracarboxylate
Chemical structure:	
Molecular formula:	$C_{10}H_6O_8C_9H_{10}N_2$
CAS No.:	54553-90-1
EINECS No .:	259-224-4
Molecular Weight:	400.34 [g/mol]
Appearance :	White to off-white powder
Melting range :	210~230°C
Purity :	≥99%
Packing :	20kg/bag;500kg/pallet

## Application:

The hardener may be applied both in pure epoxy and hybrid (epoxy-polyester) resin powder coatings. Epoxy coatings of gloss range level ranging from 5%~10% and hybrid coatings with gloss levels ranging from 10%~70% (or greater) may easily be formulated by the use of MH-500. Coatings produced with MH-500 is characterized by color and gloss stability under normal baking conditions. Hybrid coating with matt or semi-matt gloss may be achieved by replacing some of the polyester in the formulation with an equivalent quantity of MH-500.

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